

Work Order ID 150456***150456***

Page 1

Wednesday, August 24, 2016 11:59:09 AM

Item ID: D4022-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fuel Transfer Pump Assy

Start Date: 8/23/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date:

AUG 30 2016

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4022	C								

100

0.00

100

Small Fab

Small Fab

Memo

Assemble as per dwg D4022

0.06

Metal set A4 batch:

DAS
9
9-89

O-ring Lub as per dwg batch:

FOUND INSTALLED

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Quality Control

Memo

P.T.O.

0.01

DQA:

Date: 2017-02-16

QA Closed:

Date: FEB - 7 2017

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: <u>150456</u> Part No. <u>D3572-1</u> NCR No. <u>1</u>		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :				MRS (QSI042) Approval	
Description Work Order Deviation				Disposition				DAS 9 9-89 16-10-25 Completed By <u>[Signature]</u>	
Pull pump D4022-1 B122770 that was return from customer and I.D. as D4022-041 B150456 <u>used</u> ** see attach work order #122770 for traceability and all conformity **				 				Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Misabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐					
OTHER :									

Work Order ID 150456***150456***

Page 2

Wednesday, August 24, 2016 11:59:09 AM

Item ID: D4022-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fuel Transfer Pump Assy
Start Date: 8/23/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 8/24/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

Identify as per dwg & Stock Location: ST

0.00

120

Packaging

Memo

0.00

Packaging

16/11/3 SD

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.03

Quality Control

DAS
21
9-89

NOV 03 2016

DAS
21
9-89

NOV 03 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

Picklist Print

Wednesday, August 24, 2016 11:59:08 AM

Page 1

Work Order ID: 150456

150456

Parent Item: D4022-041

D4022-041

Parent Item Name: Fuel Transfer Pump Assy

Start Date: 8/23/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf:EC IPP REV:C 11.11.22
PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace
AN818-6D for AN815-6D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4022-1

Manufactured

No

100

Each

1.0000

1

2

D4022-1

Fuel Transfer Pump

Location

Loc Qty

Loc Code

OCT 25 2016

ST245

1

122770

1

D4022-5

Manufactured

No

100

Each

8.0000

1

2

D4022-5

Thermal Switch

Location

Loc Qty

Loc Code

OCT 25 2016

ST072

8

107265

8

AN815-6D

Purchased

No

100

Each

11.0000

2

4

AN815-6D

Union M Flare

Location

Loc Qty

Loc Code

OCT 25 2016

ST326

11

m132680

1

m134509

10

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				

Picklist Print

Page 2

Wednesday, August 24, 2016 11:59:08 AM

Work Order ID: 150456

150456

Parent Item: D4022-041

D4022-041

Parent Item Name: Fuel Transfer Pump Assy

Start Date: 8/23/2016

Required Date: 8/24/2016

Start Qty: 2.00

Required Qty: 2.00

MS29512-06

Purchased

No

100

Each

14.0000

2

4

MS29512-06

O-Ring

DAS
9
9-89

Location

Loc Qty

Loc Code

ST274

14

m132680

1

m134537

13

DAS

6
9-89

OCT 25 2016

2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____									

Work Order ID #122770

July-23-14 1:40:14 PM

122770

Page 1

Item ID: *D4022-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Transfer Pump
 Start Date: 7/23/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/29/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: CL Date: 14/07/23 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4022	C								

100 0.00

100

Purchasing

Purchasing

Memo

0.00

PULL FROM JOHN CAMERON TANK (W/O:M8/0069)

1 X A8150-B1

Issue P/O: 25129

TO TEST AND RE-CERTIFY

Possible Supplier: Weldon

Material release note required

CL 14/10 7/23 ①

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

1K SP14-8-19

Work Order ID 122770

July-23-14 1:40:14 PM

122770

Page 2

Item ID: D4022-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fuel Transfer Pump
Start Date: 7/23/14 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 8/29/14 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00				1	DAS 9 9-89	DAS 38 9-89	17/08/20
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00					17/08/20	1	DAS 32 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS 140825

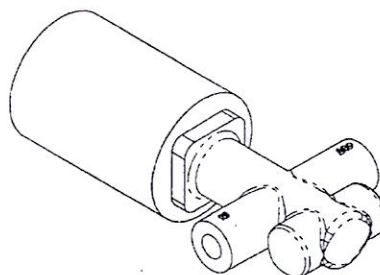
DART AEROSPACE
PART NUMBER

D4022-1

JOHN CAMERON AVIATION
PART NUMBER

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



C214107123
W/O: 122770

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPARES ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP

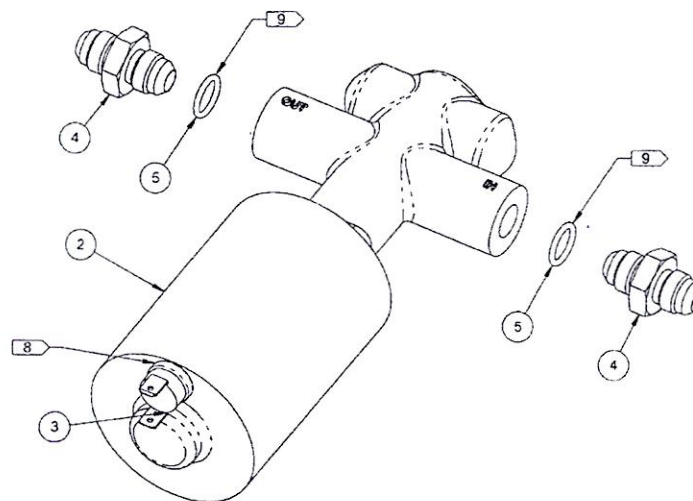
RELEASED
2012-03-02
ANP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

DESIGN	BC	DART AEROSPACE LTD	
DRAWN	JPC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BC	DRAWING NO.	REV. C
MFG. APPR.		D4022	SHEET 2 OF 4
APPROVED	149	TITLE	SCALE
DE APPR.	149	FUEL PUMP	NTS
DATE	12.02.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4022-041	FUEL TRANSFER PUMP ASSEMBLY	A8150-B1-JCA
2	1	D4022-1	FUEL TRANSFER PUMP	
3	1	D4022-5	THERMAL SWITCH	
4	2	AN815-6D	FITTING, UNION	
5	2	MS29512-05	O RING	



D4022-041 FUEL TRANSFER PUMP ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.61 lbs
- 8) ATTACH D4022-5 THERMAL SWITCH TO D4022-1 FUEL PUMP IN LOCATION SHOWN USING METALSET A4
- 9) LUBRICATE O-RING WITH ULTRACHEM ASSEMBLY FLUID #1, FUEL-LUBE, MOLYKOTE 55 O-RING GREASE OR EQUIVALENT

C	CORRECTED TYPO: AN815-6D WAS AN818-6D, ZN D7-1 CORRECTED SPELLING OF "AEROSPARES", ZN B5-3.	DC	12.02.09
B	CORRECTED SPELLING OF "AEROSPARES". REF CAR 11-50	DC	11.09.28
A	NEW ISSUE	HS	10.04.16
REV	DESCRIPTION	BY	DATE
DESIGN	<i>JS</i>		
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>		
MFG. APPR.			
APPROVED	<i>JS</i>		
DE APPR.	<i>JS</i>		
DATE	12.02.09		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4022** REV. C
SHEET 1 OF 4
TITLE **FUEL PUMP** SCALE NTS

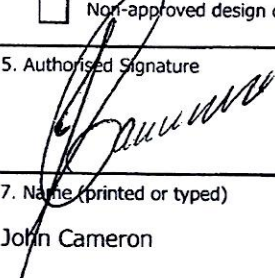
COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

1. Approving National Aviation Country/Authority CASA / COMMONWEALTH OF AUSTRALIA		2. AUTHORISED RELEASE CERTIFICATE				3. Form Tracking No. M8/0069A	
4. Organisation Name and Address John Cameron Aviation Hangar 473 , Birch Street, Bankstown Airport Bankstown NSW 2200						5. Work Order/Contract/Invoice No. M8/0069	

6. Item	7. Description	8. Part Number	9. Eligibility	10. Quantity	11. Serial / Batch No.	12. Status/Work
1	JCA AUXILIARY FUEL TANK	JCA/M47-1-01A	AS350 & EC130 IAW STC	1	M8/0069-15	New
1	JCA AUXILIARY FUEL TANK	JCA/M47-1-01A	AS350 & EC130 IAW STC	1	M8/0069-16	New
1	JCA AUXILIARY FUEL TANK	JCA/M47-1-01A	AS350 & EC130 IAW STC	1	M8/0069-17	New
1	JCA AUXILIARY FUEL TANK	JCA/M47-1-01A	AS350 & EC130 IAW STC	1	M8/0069-18	New
1	JCA AUXILIARY FUEL TANK	JCA/M47-1-01A	AS350 & EC130 IAW STC	1	M8/0069-19	New

13. Remarks
 *This item is to be installed in accordance with John Cameron Aviation's Australian STC#ASR063SY or John Cameron Aviation's Canadian STC#SH05-4.

14. Certifies that the items listed above were manufactured in conformity to: ☒ Approved design data and in a condition for safe operation; or ☐ Non-approved design data specified in Block 13	19. ☐ CAR 42WA Return to Service ☐ Other Regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in block 12 and described in Block 13 was carried out in accordance with the Civil Aviation Regulations, 1988 and 1998, and in respect to that work, the items are approved for return to service.
--	--

15. Authorised Signature 	16. CASA Approval No. APMA 085862	20. Authorised Signature	21. CASA Certificate No.
17. Name (printed or typed) John Cameron	18. Date (D/M/Y) 02-Oct-2008	22. Name (printed or typed)	23. Date (D/M/Y)

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer works in accordance with the national regulations of a National Aviation Authority (NAA), different than the NAA of the country specified in Block 1, it is essential that the user/installer ensures that his/her NAA acceptable parts, components, assemblies from the NAA of the country specified in Block 1.

Statements in Block 14 and 19 do not constitute installation certification. In all cases the aircraft maintenance record must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft can be flown.

Linda Lacelle

From: Nigel Forbes
Sent: July-21-14 1:35 PM
To: Linda Lacelle
Subject: FW: tank

FYI

From: Bill Beckett
Sent: July-21-14 1:34 PM
To: Nigel Forbes
Cc: Patrick Smith
Subject: RE: tank

Nigel,
As discussed, please salvage items that you can (pump, fuel sender, gauge, fuel cap) and scrap the tank. We will need to get traceability on the items you intend to salvage.
Thanks,
Bill

From: Nigel Forbes
Sent: Monday, July 21, 2014 10:35 AM
To: Bill Beckett
Subject: FW: tank

Bill,
We have a aux tank from Aerospace Accessories. Do we stock it and possibly sell it or do we dispose?

From: Harvey Siemens
Sent: June-25-14 3:48 PM
To: Linda Lacelle
Cc: Nigel Forbes
Subject: RE: tank

Linda/Nigel,

That was the original tank that was used for the reverse engineering on the first go around. WE had to clean up our storage area and it was there. Rather than scrapping it we (David and I) thought you might be able to use it there (or at least some of the parts and accessories) as opposed to just throwing the whole thing in the garbage here.

Maybe I could have kept it here for a few years (like the baggage compartment door that I sent you a few weeks ago) and then I would have been the hero, but that seems pretty unlikely when aux tanks are concerned.

Regards,

Harvey

From: Linda Lacelle

Sent: June-25-14 1:33 PM

To: Harvey Siemens

Cc: Nigel Forbes

Subject: tank

We received a tank from you today – what is it for???

Linda Lacelle

Production manager

Dart Aerospace



640 Golden Oak
Oakwood Village, OH 44146

Phone: 440-232-2282
Fax: 440-232-0606

*bill
rec'd*

P.O. Number	3102
Invoice Number	
Shipment Number	79846-1
Waybill Number	
Order Type	A
Invoice Date	10-22-09
Page	1

Packing Slip

B I L L T O	AEROSPARES ACCESSORIES	2219
	20544, CON. 9, RR#2	
	ALEXANDRIA, ONTARIO	
	CANADA K0C-1A0	

S H I P T O	AEROSPARES ACCESSORIES
	1 NORTH MAIN STREET
	MASSENA, NY 13662

Sales Representative	Contact	Ship Via
JOHN McCLURE	IAN PRESTON	UPS (Prepaid)
Payment Terms	Phone	F.O.B.
NET 30 DAYS	613-525-0924	ORIGIN

LI	Part / Description	Orig Order	Prev Ship	Balance Due	Ship Quantity
	8130-3 REQUIRED CERTS REQUIRED U.S. FUNDS COUNTRY OF ORIGIN USA ANY BACKORDERED SHIPMENTS SHIP VIA UPS GROUND FAX COPY OF INVOICE AT TIME OF SHIPMENT				
01	A8150-B1 Rev H Label per OP-103, WI 120 FAA PMA PUMP MOTOR ASSEMBLY (AER) Lot# 47973 S/n 146901-146907	10.00		3.00	7.00

Material and/or parts furnished on this purchase order are certified by the original manufacturer, or have been manufactured by Weldon Pump, in accordance with all applicable specifications.

2628

*Oct 26/09
BIN 2628*

THE WELDON PUMP CO.

OCT 22 2009

Michael Shetty

QUALITY MANAGER

WELDON PUMP
SHIPPER



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25129**

Purchase Order Date 7/23/2014

PO Print Date 8/19/2014

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 355 2157

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	122770	D4022-1 FUEL PUMP	8/15/2014 Yes 8/19/2014		1.00 ✓	\$150.00	\$150.00

PULL FROM JOHN CAMERON TANK (W/O: M8/0069
NOTE: NEED TO TEST AND RE-CERTIFY
CERTIFICATION OF TESTING REQUIRED

Line Total: \$150.00

PO Total: \$150.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 8/19/2014

AEROSPARES ACCESSORIES INC.

20544 CON #9 ,R.R. #2
ALEXANDRIA, ONT. K0C-1A0
TEL 613-525-0924 FAX 613-525-0925

Invoice

Date 8/18/2014 Invoice # 22951

Invoice To

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A-1K7

Ship To

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A-1K7

P.O. No.	Terms	Rep	Ship	Via	F.O.B.	Project
25129	Net 30	USD	8/18/2014	FEDEX P1 C...	ALEXANDRIA	
Item	Description	BATCH #	SERIAL #	Quantity	Price Each	Amount
A8150-B10/H	A8150-B1 FUEL PUMP TESTED SERV NO	4024	146902	1 ✓	150.00	150.00
F/C	FAULT FOUND SHIPPING & HANDLING FEDEX COLLECT	W.B.802349177 902			0.00	0.00

8/14-8-19

The parts supplied hereon were
acquired directly from the O.E.M.,
or an approved supplier/repair
station which maintains a quality
assurance system providing full
traceability to source of supply.

Signature _____

Sales Tax Summary

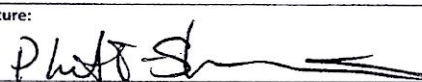
GST (3) On Sales@13.0% 19.50
Total Tax 19.50

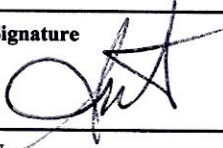
Thank you for your business.

Total

\$169.50

GST/HST No. 881274476

1. Approving Civil Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: RMA# 1100-1	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 FAA CRS: 2WPR261B					5. Work Order/Contact/Invoice Number: 58343	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	Pump/Motor Assembly	A8150-B1	1	146902	Inspected	
12. Remarks: Pump/motor assembly inspected and tested to spec per Weldon Pump's JC1000 "JC" series manual Rev. D						
13a. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12. N/A			14a. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with title 14, Code of Federal Regulations, part 43 and respect to that work, the items are approved for return to service.			
13b. Authorized Signature: N/A		13c. Approval/Authorization No.: N/A		14b. Authorized Signature: 		14c. Approval/Certificate No.: 2WPR261B
13d. Name (Typed or Printed): N/A		13e. Date (dd/mm/yyyy): N/A		14d. Name (Typed or Printed): Phil Skinner		14e. Date (dd/mm/yyyy): 07 Aug 2014
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE Form One			3. Form Tracking Number: PS-2016-11-02-1	
4. Organizations Name and Address: Dart Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario, K6A 1K7, CANADA Tel: 1 (613) 632-5200 Fax: 1 (613) 632-5246 www.dartaero.com					5. Work Order/Contract/Invoice 150456	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial/Batch Number:	11. Status/Work:	
1	Pump/Motor Assembly	A8150-B1	1	S/N: 146902	Inspected	
12. Remarks: Pump/Motor assembly inspected and tested to spec per Weldon Pump JC1000 "JC" series manual Rev. D. on Dart purchase order PO25129. Item D4290-19 Wire Splice found installed.						
13a. Certifies that the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12, has been performed in compliance with the <i>Canadian Aviation Regulations</i> .			
13b. Signature		13c. Approval Organization Number		14b. Signature		14c. Approved Organization Number
				 DAS 29 9-89		9-89
13d. Name		13e. Date (dd/mm/yyyy):		14d. Name		14e. Date (dd/mm/yyyy):
				Patrick Smith		02/Nov/2016
30 Dec 2008(Previously form 24-0078)						
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than the authority specified in Block 1, must ensure that their regulations recognize certifications from the country specified. Statements 13a or 14a do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						